

Work Order ID 63962 -2

November 23, 2010 7:16:33 AM

Page 1

Item ID: D412-702-341

Revision ID:

Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 11/22/10 Start Qty: 2.00

Required Date: 11/30/10 Req'd Qty: 2.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9511

A

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP D412-702-341 CHG001

8/10/12/13

cd for BG 10/11/23

105



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10/11/23

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/12/13

10

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Item ID: D412-702-341

Accept



Revision ID:

Setup Start



Item Name: 13-Man Shoulder Harness, 3 point

Stop



Start Date: 11/22/10 Start Qty: 2.00



Required Date: 11/30/10 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-702-341

Location: 52A

PPP Rev: 1A

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/13

CK. 10/12/13

MF
10-12-13

Picklist Print

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Page 1
7

Work Order ID: 63962

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness. 3 point



Start Date: 11/22/10

Required Date: 11/30/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-301 Harness Assembly		Manufactured	No			105	Each	0.0000	2	4		3x	
D412-702-303 Harness Assembly		Manufactured	No			105	Each	0.0000	2	4			
D412-702-305 Harness Assembly		Manufactured	No			105	Each	0.0000	2	4			
D412-702-307 Harness Assembly		Manufactured	No			105	Each	0.0000	2	4			
D412-702-309 Harness Assembly		Manufactured	No			105	Each	2.0000	1	2			

Location	Loc Qty	Loc Code
ST269	2	
62334	2	
D412-702-311 Harness Assembly		
D412-702-313 Harness Assembly		
ST269	2	
62332	2	

Picklist Print

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Work Order ID: 63962

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

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7.



Start Date: 11/22/10

Required Date: 11/30/10

Start Qty: 2.00

Required Qty: 2.00

S	D412-702-315	Manufactured	No	105	Each	0.0000
	Harness Assembly					
S	D412-702-317	Manufactured	No	105	Each	0.0000
	Harness Assembly					
S	D412-702-321	Manufactured	No	105	Each	0.0000
	Harness Assembly					
S	D412-702-323	Manufactured	No	105	Each	0.0000
	Harness Assembly					
S	D412-702-059	Manufactured	No	105	Each	0.0000
	Grommet					
S	D3761-1-041	Manufactured	No	105	Each	82.0000
	HOOK & LOOP STRIP					
S	D3542-1	Manufactured	No	105	Each	8.0000
	Bracket					

Location

ST245

63903

Loc Qty

82

82

Loc Code

Location

ST245

32606

59051

Loc Qty

8

2

6

Loc Code

2 B 64087 10/11/23

~~B 63974 10/11/23~~

2 B 63978 10/11/23

2 B 63976 10/11/23

2 B 63977 10/11/23

2 B 55670 63933 10/11/23

9 18 B 61451 B 56400 10/11/23

2 14 10/11/23

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Picklist-Print

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Work Order ID: 63962

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point



Start Date: 11/22/10

Required Date: 11/30/10

Start Qty: 2.00

Required Qty: 2.00

D3571-1



Guide

Manufactured No

105 Each

20.0000

7

14

(34)

B58450

10/11/23sf

Location

Loc Qty

Loc Code

ST245A

20

62339

20

105 Each

11.0000

2

4

11

10/11/23sf

D3571-3



Guide

Manufactured No

105 Each

11.0000

2

4

Location

Loc Qty

Loc Code

ST245A

11

57363

1

62015

10

105 Each

3.0000

2

4

3

10/11/23sf
B62337 (1x)
10/11/24sf

B62063
10/11/24sf

D3572-041



Guide Assembly

Manufactured No

105 Each

3.0000

2

4

Location

Loc Qty

Loc Code

ST260

3

58451

1

62063

2

105 Each

21.0000

12

24

2
B61846 (6x)
10/11/23sf

10/11/23sf

D3578-041



Doubler

Manufactured No

105 Each

21.0000

12

24

Location

Loc Qty

Loc Code

ST244A

21

62335

21

10x

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Work Order ID: 63962

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 11/22/10

Required Date: 11/30/10

Start Qty: 2.00

Required Qty: 2.00

D3610-041

Bracket

Manufactured No

105 Each

6.0000

2



2x
B47144

10/11/23

Location

Loc Qty

Loc Code

ST244A

6

51650

6

2

Manufactured No

105 Each

67.0000

2



4

10/11/23

D3618-1

CAP

Location

Loc Qty

Loc Code

ST244A

67

55669

67

4

Purchased No

105 Each

81.0000

4



8

10/11/23

AN4-10A

Bolt

Location

Loc Qty

Loc Code

ST356

81

113422

1

114523

40

115835

40

8

Purchased No

105 Each

120.0000

2



4

10/11/23

20

AN4-16A

Bolt

Location

Loc Qty

Loc Code

ST360

120

115374

20

115422

100

4

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Work Order ID: 63962

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

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7

Start Date: 11/22/10

Required Date: 11/30/10

Start Qty: 2.00

Required Qty: 2.00

AN4-25A

Purchased

No

105

Each

58.0000

4

8

BOLT

Location

Loc Qty

Loc Code

ST360

58

111605

8

114330

50

Purchased

No

105

Each

28.0000

4

8

AN4-27A

Bolt

Location

Loc Qty

Loc Code

ST360

28

114752

28

Purchased

No

105

Each

77.0000

2

4

AN4-44A

Bolt

Location

Loc Qty

Loc Code

ST360

77

104806

77

Purchased

No

105

Each

53.0000

2

4

MS24693-S274

Screw

Location

Loc Qty

Loc Code

ST299

53

108560

3

114718

50

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Picklist Print

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Work Order ID: 63962

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point



Start Date: 11/22/10

Required Date: 11/30/10

Start Qty: 2.00

Required Qty: 2.00

MS24694-S56

Purchased

No

105

Each

98.0000

SCREW

Location

Loc Qty

Loc Code

ST289A

98

104407

98

105

Each

86.0000

MS24694-S58

Purchased

No

Screw

Location

Loc Qty

Loc Code

ST289A

86

104407

86

105

Each

114.0000

MS24694-S60

Purchased

No

Screw

Location

Loc Qty

Loc Code

ST289A

114

104407

114

105

Each

24.0000

AN960JD416

NAS1149D0463J

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST300

24

113288

24

105

Each

186.0000

AN960JD416L

NAS1149D0416J

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST346

186

106785

2

110153

184

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Work Order ID: 63962

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point



Start Date: 11/22/10

Required Date: 11/30/10

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

105

Each

5,566.000

12

24



Nut



M115108

10/11/23 SP

Location

Loc Qty

Loc Code

ST300

5566

1123143

2

115589

964

115621

1100

116188

3500

18x

CR3212-4-4

Purchased

No

105

Each

82.0000

24

48



Cherry Rivet



M111359

10/11/23 SP 2x

Location

Loc Qty

Loc Code

ST311

82

114716

82

36x

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

REF TCCA STC SH04-7

REF FAA STC SR01997NY

REF EASA STC EASA.I.M.R.S.00710

REFERENCE
S

This service instruction adds several kits equipped with improved inertia reels:

The Dart **D412-702-341** 13-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for all 13 passenger seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-041B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-343** 5-Man Forward Facing Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 5 forward facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-043B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-345** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 aft facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-045B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-347** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 side facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-047B kit, as detailed in Table 1 of this service instruction.






The Dart **D412-702-349** 1-Man Shoulder Harness Kit provides a 3-point harness with an inertia reel and joined lap and shoulder belts for the center forward facing seating position in the aircraft cabin. The kit also contains hardpoints for securing the harness. The harness for this kit meets the requirements of TSO-C114 and replaces the existing lap belts. This kit should be installed similar to the D412-702-049B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-351** 1-man 3-point shoulder harness kits are available for the outboard seats of the 5-man forward facing bench in Bell 205/212/214/412 model aircraft. The kit can be installed LH or RH. These kits should be installed similar to the D412-702-051B/-052B kits, as detailed in Table 1 of this service instruction.

The Dart **D214-702-337** 5-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder belts for the 5-man aft facing seat installed in the Bell 214B/B1 model aircraft. This kit should be installed similar to the D214-702-037B kit, as detailed in Table 1 of this service instruction.

The Dart **D205-702-353** 4-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder harnesses for the 4-man aft facing seat installed in the UH-1 model aircraft. This kit should be installed similar to the D205-702-053B kit, as detailed in Table 1 of this service instruction.

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-Q-01	
APPROVED	
BY: 	
D. SHEPHERD (DE # 02)	
DATE: 10.03.22	
CERT. NO.: SH04-7	
ISSUE NO.: 3	

A	NEW ISSUE	CP	10.03.18
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9511	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		NEW SHOULDER HARNESS KITS	NTS
DATE	10.03.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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REFERENCE UNL


INSTALLATION

The Dart D412-702-3XX kits should be installed similar to the kits in Installation Instructions IIN-D412-702 Rev. E or Dart Service Instruction (DSI) listed below:

TABLE 1

Part Number	Description	Install similar to:
D412-702-341	Shoulder Harness Kit	D412-702-041B (IIN-D412-702, DSI 9408)
D412-702-343	Shoulder Harness Kit	D412-702-043B (IIN-D412-702, DSI 9453 [214], DSI 9408)
D412-702-345	Shoulder Harness Kit	D412-702-045B (IIN-D412-702, DSI 9469)
D412-702-347	Shoulder Harness Kit	D412-702-047B (IIN-D412-702, DSI 9408)
D412-702-349	Shoulder Harness Kit	D412-702-049B (IIN-D412-702, DSI 9408)
D412-702-351	Shoulder Harness Kit	D412-702-051B (LH) (DSI 9397, DSI 9408) D412-702-052B (RH) (DSI 9397, DSI 9408)
D214-702-337	Shoulder Harness Kit	D214-702-037B (DSI 9454)
D205-702-353	Shoulder Harness Kit	D205-702-053B (DSI 9460)
D412-702-301	Harness Assembly	D412-702-101B (IIN-D412-702)
D412-702-303	Harness Assembly	D412-702-103B (IIN-D412-702)
D412-702-305	Harness Assembly	D412-702-105B (IIN-D412-702)
D412-702-307	Harness Assembly	D412-702-107B (IIN-D412-702)
D412-702-309	Harness Assembly	D412-702-109B (IIN-D412-702)
D412-702-311	Harness Assembly	D412-702-111B (IIN-D412-702)
D412-702-313	Harness Assembly	D412-702-113B (IIN-D412-702)
D412-702-315	Harness Assembly	D412-702-115B (IIN-D412-702)
D412-702-317	Harness Assembly	D412-702-117B (IIN-D412-702)
D412-702-319	Harness Assembly	D412-702-119B (DSI 9454)
D412-702-321	Harness Assembly	D412-702-121B (DSI 9454, DSI 9469)
D412-702-323	Harness Assembly	D412-702-123B (DSI 9454, DSI 9469)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)
DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	99	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	99	
CHECKED	99	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9511 SHEET 2 OF 6
APPROVED	99	TITLE SCALE
DE APPR.	99	NEW SHOULDER HARNESS KITS NTS
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REFERENCE ONLY

PARTS LIST

TABLE 2

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
	X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X		D412-702-349	Dart 1-Man 3-Point Forward Shoulder Harness Kit
					X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
1	1		1	1		D412-702-059	GROMMET KIT
9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP (DSI 9408)
2	1		1			D412-702-301	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-7	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
2	1		1			D412-702-303	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-8	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
1	1			1		D412-702-305	HARNESS ASSEMBLY (NEW)
1*	1*			1*		D3573-1	ADAPTER
1*	1*			1*		D4088-041	SHOULDER HARNESS (NEW)
4*	4*			4*		MS24693S273	SCREW
4*	4*			4*		AN960JD10LL	WASHER
4*	4*			4*		MS21042L3	NUT
1	1				1	D412-702-307	HARNESS ASSEMBLY (NEW)
1*	1*				1*	D3573-3	ADAPTER
1*	1*				1*	D4088-041	SHOULDER HARNESS (NEW)
4*	4*				4*	MS24693S272	SCREW
4*	4*				4*	AN960JD10LL	WASHER
4*	4*				4*	MS21042L3	NUT
1	1					D412-702-309	HARNESS ASSEMBLY (NEW)
1*	1*					D3573-3	ADAPTER
1*	1*					D4088-041	SHOULDER HARNESS (NEW)
4*	4*					MS24693S272	SCREW
4*	4*					AN960JD10LL	WASHER
4*	4*					MS21042L3	NUT

* denotes that part is included in assembly above

continued next page...

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	99	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	99	
CHECKED	1	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9511 SHEET 3 OF 6
APPROVED	140	TITLE SCALE
DE APPR.	TH	NEW SHOULDER HARNESS KITS NTS
DATE	10.03.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>

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...continued from previous page

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
1		1				D412-702-311 /	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-1	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-313 /	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-2	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1			1			D412-702-315	HARNESS ASSEMBLY (NEW)
1*			1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1			1			D412-702-317 /	HARNESS ASSEMBLY (NEW)
1*			1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
1		1				D412-702-321 /	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-3	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-323 /	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-4	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT

* denotes that part is included in assembly above

continued next page...

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: MSB
D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	<u>92</u>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<u>92</u>	
CHECKED	<u>1</u>	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9511 SHEET 4 OF 6
APPROVED	<u>140</u>	TITLE SCALE
DE APPR.	<u>14</u>	NEW SHOULDER HARNESS KITS NTS
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REFEREN

...continued from previous page

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
2	2					D3542-1	BRACKET
7	3		4	1		D3571-1	GUIDE
2	2					D3571-3	GUIDE
2		2				D3572-041	GUIDE ASSEMBLY
12	6		6	2		D3578-041	DOUBLER
2	2					D3610-041	BRACKET
2	2					D3618-1	CAP
4	4					AN4-10A	BOLT
2		2				AN4-16A	BOLT
4		4				AN4-25A	BOLT
4		4				AN4-27A	BOLT (DSI 9469)
2	2					AN4-44A	BOLT
2	2					MS24693S274	SCREW
3	3			1		MS24694S56	SCREW
10	2		8			MS24694S58	SCREW
1	1			1		MS24694S60	SCREW
26	6	20				AN960JD416	WASHER
4	4					AN960JD416L	WASHER
12	6	6				MS21042L4	NUT
24	12		12	4		CR3212-4-4	RIVET

CANADA
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BRANCH
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BY: 
D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	90	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
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CHECKED	90	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9511 SHEET 5 OF 6
APPROVED	90	TITLE SCALE
DE APPR.	TH	NEW SHOULDER HARNESS KITS NTS
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TABLE 3

QTY -337	QTY -353	Part Number	Description
X		D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X	D205-702-353	Dart 4-Man 3 Point Aft Facing Shoulder Harness Kit, for UH-1 Aircraft
1	2	D412-702-311	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1	2	D412-702-313	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-321	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-323	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-319	HARNESS ASSEMBLY (NEW)
1*		D3925-041	BRACKET
1*		D4088-043	SHOULDER HARNESS ASSEMBLY (NEW)
4*		MS24694S50	BOLT
4*		AN960JD10L	WASHER
4*		MS21042L3	NUT
	1	D3572-043	GUIDE ASSY
	1	D3572-044	GUIDE ASSY
1		D3920-041	SEATBELT GUIDE ASSEMBLY
2		D3920-5	SEATBELT GUIDE
1	6	AN4-16A	BOLT
1		AN4-21A	BOLT
7		AN4-25A	BOLT
18	12	AN960JD416	WASHER
9	6	MS21042L4	NUT

* denotes that part is included in assembly above

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DESIGN	92	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	92	
CHECKED	6	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9511 SHEET 6 OF 6
APPROVED	92	TITLE SCALE
DE APPR.	92	NEW SHOULDER HARNESS KITS NTS
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